HC 2500 &
HM 1500 ver. 1.52
Instruction book
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We congratulate you for choosing a HARDI plant protection product. The reliability and efficiency of this product depend on your care. **Read and pay attention** to this instruction book. It contains information for the efficient use and long life of this quality product.

**Glossary and pictorials symbols**

- **HM 1500**: HARDI Monitor 1500.
- **HC 2500**: HARDI Controller 2500.
- **Transducer**: Device that transforms variations to a signal. Also called a sensor.
- **[ x ] or [ y ]**: Variable figures.
- **PPU**: Pulses per unit. For flow calibration. The unit measure is litre.
- **UPP**: Unit per pulse. For speed calibration. The unit measure is metre.
- **PPR**: Pulses per revolution. For revolutions calibration.
- **BK**: HARDI manual control unit.
- **BK/EC**: HARDI manual control unit (with electric on/off and pressure regulation).
- **EVC or CB**: Electric control unit (without main valve).

**NOTE**: Text shown in square brackets or in the rectangular window will be seen on the display. E.g. [ **MAIN MENU** ]

![Display readout](image)
**Operator safety**

Watch for the WARNING symbol ![warning]. Your safety is involved so be alert! Note the following recommended precautions and safe operating practices.

- Read and understand this instruction book before using the equipment. It is equally important that other operators of this equipment read and understand this book.
- Turn electrical power off before connecting and disconnecting the display and transducers, servicing or using a battery charger.
- If an arc welder is used on the equipment or anything connected to the equipment, disconnect power leads before welding.
- Test with clean water prior to filling with chemicals.
- Keep children away from the equipment.
- Do not use a high pressure cleaner to clean the electronic components.
- Press the keys with the underside of your finger. Avoid using your fingernail.
- If any portion of this instruction book remains unclear after reading it, contact your HARDI dealer or HARDI service personnel for further explanation before using the equipment.

**Description**

The HARDI Monitor 1500 and HARDI Controller 2500 are for use in agricultural and horticultural production. HM 1500 is a monitor whereas HC 2500 permits automatic control of application rate.

Main components are:
- Display
- Flow transducer
- Speed transducer

The matrix display has two lines permitting two lots of information to be shown at the same time. Display readout includes dosage applied, speed, liquid rate per minute, total covered area, total volume sprayed and 9 trip tellers for area covered and volume sprayed. It is illuminated internally so readout is possible even for night-time work.
Functions include correct area with closure of up to 8 spray boom sections, alarm functions for dosage and minimum tank contents and possibility for audio/visual alarm.

The transducers utilised are chosen for long service life and good signal quality. Speed, area switch and revolutions transducer is the same component. The flow transducer has a diode built into the housing to aid servicing. As the rotor turns, the diode will flash thereby indicating it functions.

The system has a non-volatile memory with no battery which simplifies storage. All parameters in the menus are saved in the display’s memory and are not lost when the power is disconnected. The materials and electronics for the components have been developed to last many years under agricultural conditions.

Options include a 4-20 mA transducer (e.g. pressure), revolutions transducer, area meter transducer and switch box for boom sections when used with BK or BK/EC control unit (only for HM 1500).

**Fitting the system**

Please note the configuration and connections for your system.

**HM 1500 Monitor with manual control unit (BK, BK/EC)**

The active boom width is always the total boom width. The system can not automatically calculate correctly when one or more boom sections are turned off.

1. HM 1500 display
2. Display connector plug
3. To 12 Volt power supply
4. Area switch (option)
5. Speed transducer
6. Flow transducer
7. Box connector socket
HM 1500 Monitor with manual control unit (BK, BK/EC) and Spray box for boom sections

Active boom width is calculated automatically.
The Spray box switches are set to correspond with the boom sections.

NOTE: Extended menu setting:
[Control box] is [Connected].
See “Extended menu”.

1. HM 1500 display
2. Display connector cable
3. To 12 Volt power supply
4. Area switch (option)
5. Speed transducer
6. Flow transducer
7. Box connector socket
8. Spray (control) box

HM 1500 Monitor with electric control unit (EVC, CB)

Active boom width is calculated automatically when the boom sections are operated.

NOTE: Extended menu setting:
[Control box] is [Connected],
[ON/OFF valve] is [Not present] for EVC and CB.
[Pressure system] is [No equalisation]
See “Extended menu”.

1. HM 1500 display
2. Display connector plug
3. To 12 Volt power supply
4. Area switch (option)
5. Speed transducer
6. Flow transducer
7. Box connector socket
8. Spray box for electric control unit
9. 39 pin plug to control unit
10. Electric control unit
**HC 2500 Controller with electric control unit (EVC, CB)**

Active boom width is calculated automatically when the boom sections are operated.

**NOTE:** Extended menu setting:

- [ON/OFF valve] is [Not present] for EVC and CB.
- [Pressure system] is [No equalisation]

See “Extended menu”.

1. HC 2500 display
2. Display connector cable
3. To 12 Volt power supply
4. Area switch (option)
5. Speed transducer
6. Flow transducer
7. Box connector socket
8. Spray box for electric control unit
9. 39 pin plug to control unit
10. Electric control unit

**Power supply**

The power supply is 12 Volt DC.

Brown wire is positive “≥”.

Blue wire is negative “−”.

Power supply must come directly from the battery. The wires must have a cross-sectional area of at least 1.0 mm² to ensure sufficient power supply.

**NOTE:** Do not connect to the starter motor or generator/alternator. Warranty is void if this is done.

Use the HARDI Electric distribution box (Ref. no. 817925) if the tractor has a doubtful wiring.
**Display**
The display is fitted in the tractor cabin at a convenient place. The mounting rod (A) is utilised to fit the display together with the Spray box.

Place “Quick guide” sticker at C

**NOTE:** Power must be disconnected before wire harness (B) is connected to the display.

The wire harness has identification labels D for different connections. Connect up specific to your version.
Transducer pin and wire connections

HARDI transducers colour codes are as follows. Includes speed, flow, area meter, revolutions and pressure transducers.

<table>
<thead>
<tr>
<th>AMP Super Seal</th>
<th>Box</th>
<th>GB</th>
<th>D</th>
<th>F</th>
<th>DK</th>
<th>ES</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>+</td>
<td>Brown</td>
<td>Braun</td>
<td>Marrón</td>
<td>Brun</td>
<td>Marrón</td>
</tr>
<tr>
<td>3</td>
<td>Sig</td>
<td>Blue</td>
<td>Blau</td>
<td>Bleu</td>
<td>Blå</td>
<td>Azul</td>
</tr>
<tr>
<td>1</td>
<td>-</td>
<td>Black</td>
<td>Schwarz</td>
<td>Noir</td>
<td>Sort</td>
<td>Negro</td>
</tr>
</tbody>
</table>

Speed transducer for tractor

Note the following if the speed transducer is fitted to the tractor or vehicle.

The speed transducer is an inductive type. It requires a metallic protrusion (e.g. bolt head) to pass by it to trigger a signal. A diode on the transducer will flash when a signal is detected. Recommended distance between protrusion and transducer is 3 to 5 mm.
Flow transducer for BK and EVC control unit
For BK and EVC control unit, the housing is fitted just prior to the distribution valves. Flow transducer is fitted to the housing and connected to the Scanbox with the a 3 poled plug.
Optional transducers

**Revolutions and area-meter transducer**

The south side of the magnet must face the transducer. Distance between them must be 5 to 7 mm. An adjustable hose clamp drilled with a 4.5 mm hole can be used to attach the magnet to the shaft.

**Analog transducer**

This is for example a pressure transducer. Input is 4 to 20 mA.

Transducer cables are fed through the grommets. Connection is directly to the junction box circuit board.

**Cables**

All the cables and wires must be routed so they do not get pinched, snagged or melted.

**NOTE:** An extension cable is available as an option if the computer is to be placed further away from the Spray control box. (Ref. no. 261933)

**NOTE:** Although the system meets standards EN 50081-1 (1992) for generic emission and EN 50082-2 (1995) for generic immunity, some communication systems (e.g. 2 way radio, cellular telephones) may cause interference with the sprayer computer. Keep communication system units and cabling away from the sprayer computer units and cabling. If interference is noted, avoid using the communication system.
Start-up
After connecting the plugs, the power is turned on at the Spray box or power supply. Model, version number and boom sections and size is displayed briefly.

Display
1. Matrix display, upper line.
2. Matrix display, lower line.
3. Key for menu.
4. Arrow keys.
   • For programmed application rate.
     With HM 1500, the value is used for the dose alarm.
   • To get to (scroll).
   • To alter a parameter.
5. Key to accept or get out of a menu.

NOTE: Press the keys with the underside of your finger. Avoid using your fingernail.

Reading chosen volume rate
To read the chosen volume rate, press briefly either arrow keys on the display. The chosen rate is shown.

CHANGE VOL. RATE  xxx  L / ha

The main picture will return again after 5 seconds or if you press accept key.

HM 1500: Changing the desired volume rate for alarm
The desired rate must be entered if you wish to operate with the alarm. Press either arrow keys on the display. The rate per area is shown.
If the key is pressed again it will raise or lower the chosen rate.
When the key is released the display shows the new rate for a moment and then returns to the main picture.

HC 2500: Changing the volume rate
The rate can be changed:
• Automatically, by changing the desired rate on the HC 2500 display.
• Manually, by raising and lowering the pressure on the control box.
Automatic dosage
To alter the chosen application rate, press either arrow keys on the display. The chosen quantity applied per area unit is shown. If the key is pressed again it will raise or lower the chosen rate. When the key is released the display shows the new rate for a moment and then returns to the main picture.

NOTE: A minimum speed of 2.0 km/h is needed before the system will regulate automatically.

Manual dosage
To dose in manual mode, use the pressure switch on the control box. With HC 2500, the manual mode is indicated on the bottom line with a flashed text [MAN.] over the displayed information. Bottom line is cleared when [MAN.] is displayed.

To go from manual to automatic dosage, briefly touch the arrow key on the HC 2500.

Reading and reset of area trip
Area trip from 1 to 8 (Y) can be used for individual areas.
Area trip 0 is a tally of area trips 1 to 8. The treated area is memorised when the system is switched off.

Area xxxx.xx ha
Y xxxxx x

1. Press enter key for area covered and volume sprayed.
2. Press enter key again to return. If is not pressed again it will return to the main picture after 15 seconds.

To reset the active register press the enter key continuously and a 5 second countdown will commence.
Reset of a register can be stopped if the enter key is released.

Alarms
Alarm warnings [Vol. rate alarm] or [Tank alarm] are flashed for 3 seconds at a time on the top line over the displayed information.
**Menus**

Parameter selection is carried out from the menu key.

The menus can be scrolled to and fro with the arrow keys.

The upper line, in capital letters, displays the menu you are in.

The lower line, in small letters, displays the choices you have. When the chosen menu is shown, press the menu key again to open the menu.

When modifying a parameter, prolonged pressure on the arrow key will generally cause the data shown on the display to alter faster.

After the parameter is modified, press the accept key.

The display then changes back to the previous picture.

Press the accept key until the display returns to the main display.

There are 2 menu systems, the operator menu for general use and an extended menu for initial set-up of the system. To access the extended menu, press both arrow keys at the same time until the menu changes.

**General keystroke**

Press * to enter menus.

Press * to find desired menu.

Press * to enter menu.

Press * to find desired sub-menu or alter parameter.

Press * to continue in the menu if needed.

Press * to accept and exit the menu.

Press * Repeat to exit the menus and go back to the normal display function.
Keystroke menu tree chart

Press to read or alter (HC 2500) chosen volume rate.

Press to read or reset area trip.
Main menu
The upper line will read [MAIN MENU].
The lower line displays the choices.

**MAIN MENU**
Display readout
To choose what is to be displayed on screen.

**Tank contents**
To change the indicated tank contents.

**Calibration**
To access calibration menus.

**Alarms**
To set alarm parameters.

**Area/volume trip**
To select register to record or read area covered and volume sprayed.

**Sensor test**
To test that the transducers function.
Display readout

It is possible to freely choose which function is to be shown on the upper or lower line of the display.

Press arrow key to move [Show here] from the upper to lower line.
Press menu key to continue.
The upper line will read [DISPLAY READOUT].
The lower line displays the choices.

### DISPLAY READOUT

- **Volume rate**
  - To show the actual application rate.

### Program: Actual

- **Tank contents**
  - To show the tank contents.
  - If two tanks are used, the tank contents is the total contents.

### Flow rate

- To show the flow rate.
Optional sensor
To show readout from optional analog transducer.

Revolutions
To show revolutions.

Speed
To show driving speed.

Active boom size
To see the active boom size.

**Tank contents**
If the sprayer is partially refilled or refilled the tank contents can be adjusted. See Extended menu to set tank size.

**TANK CONTENTS**
xxxx x

Press menu key and use arrow keys to raise or lower value.
Calibration

It is necessary to set the correct boom width and calibrate the flow and speed transducer before using the system. Calibration of the optional revolutions transducer is necessary if it is fitted.

**Boom size**

For setting of number of boom sections and width.

Correct work width for each boom section is necessary to calculate dosage and area covered.

**Method**

1. Use arrow key to set number of boom sections and press menu key. Maximum number of sections is 8. Press menu key to continue. For mistblowers, number of sections is typically 2.

2. Use the arrow key to increase or decrease section work width. Press menu key to continue to next boom section. After the last section, press the accept key. The display will briefly show the total width.

**NOTE:** End nozzles, if fitted, are not part of the boom. When the end nozzles is spraying, the volume rate under the boom will be reduced.

**Flow calibration**
The flow transducer can be calibrated theoretically or with two practical methods. For the sake of accuracy, the practical methods are preferred. Practical calibration is done with clean water. The Flow Tank method is more time consuming, but is more accurate than the Flow Nozzle method.

When changing to nozzles with more than a 100% increase or decrease in output, it is recommended to re-calibrate the flow transducer.

Calibration is recommended to be carried out at least once during the spraying season.
Use the chart at the back of the book to record the values.

**Flow constant**

During theoretical flow calibration the number of pulses per unit are shown on the display. For example, [120.0 PPU] indicates the number of pulses which theoretically come from the flow transducer whilst 1 litre of liquid passes through. Approximate PPU values for different flow housings are as follows:

<table>
<thead>
<tr>
<th>Housing</th>
<th>Housing identification</th>
<th>Flow range l/min</th>
<th>Orifice mm</th>
<th>PPU value</th>
</tr>
</thead>
<tbody>
<tr>
<td>S/67</td>
<td>One outside groove</td>
<td>5 - 150</td>
<td>13.5</td>
<td>120.00</td>
</tr>
<tr>
<td>S/67</td>
<td>No groove</td>
<td>10 - 300</td>
<td>20.0</td>
<td>60.00</td>
</tr>
<tr>
<td>S/67</td>
<td>Two outside grooves</td>
<td>35 - 600</td>
<td>36.0</td>
<td>125.00</td>
</tr>
</tbody>
</table>

**FLOW CALIBRATION**

FLOW CONSTANT

x x x . x P P U
Nozzle method

FLOW CALIBRATION
Nozzle method

During practical flow calibration the individual nozzle output on the display is compared to the actual individual nozzle output. The output displayed is corrected to read the actual output. For correct calibration it is necessary to know the number of nozzles on the boom.

Method

<table>
<thead>
<tr>
<th>NOZZLE METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Nozzles xxx</td>
</tr>
</tbody>
</table>

1. The number of nozzles is set with the arrow key to read the actual number of nozzles to spray. Press the menu key to continue.
2. Open all boom sections and, if fitted, close end nozzle.
3. Set the main ON/OFF to ON. The display unit will then show the individual nozzle output per minute.

| Flow xx.xx L/min |

4. Using a HARDI calibration jug, check the actual nozzle output per minute. It is recommended that an average of several nozzles be taken.
5. Correct the output shown on the display with the arrow key to read the average output measured with the calibration jug. The display will briefly show the new calibration value PPU when returning to the main display picture.
Tank method

FLOW CALIBRATION
Tank method

During practical flow calibration the tank is partly emptied through the nozzles. Whilst emptying, the display calculates the quantity emptied on the basis of the actual calibration value (PPU). The quantity displayed is compared with the quantity actually dosed.
This can be according to the tank contents level indicator or by weight difference before and after. The quantity displayed is corrected to read the quantity actually dosed.

Method
1. Place the tank on level ground and fill up with water until the level reaches a unique mark on the tank contents level indicator, e.g. 1000 litres.
2. Open all boom sections and, if fitted, close end nozzle.
3. Open menu and set the main ON/OFF to ON.
4. Engage the P.T.O.

The display unit will then begin to count the volume being emptied through the nozzles.

5. When for example, 600 litres have been emptied out, as shown by the tank contents level indicator, the P.T.O. can be disengaged.
6. Correct the volume shown on the display with the arrow key to read the volume shown on the tank contents level indicator. The display will briefly show the new calibration value PPU when returning to the main display picture.
Speed calibration

The speed transducer can be calibrated theoretically or practically. The practical method is recommended.

Speed constant

The theoretical speed constant, units per pulse (UPP), is the distance in metre on the circumference of the wheel between magnets.

For example, if the wheel circumference is 2.00 m and 4 magnets are fitted, UPP is 0.5000.

Speed practical

Practical calibration of speed is done by driving a measured distance and correcting the display so that the actual and the calculated distances are the same.

Theoretical speed calibration should be carried out before practical speed calibration.

Calibration should take place in the field with a half full tank and normal working tyre pressure in order to obtain the wheel’s real “working radius”.

CALIBRATION
Speed Calibration

SPEED CALIBRATION

SPEED CONSTANT

SPEED CALIBRATION

PRACTICAL
Method
1. Measure a distance not less than 75 metres.
2. Park the tractor at the start of the measured distance.
3. Open menu. When zero distance \([0 \text{ m}]\) shows, drive the measured distance.
4. Correct the distance shown on the display with the arrow key to read the actual distance.

Revolutions calibration

CALIBRATION
Revolutions cal.

For calibration of revolutions transducer.

REVOLUTIONS CAL.

x.x PPR

The constant, pulse per revolution (PPR), is the number of pulses for one revolution.
For example, if one magnet is fitted, the PPR is 1.0.

Alarms

There are 2 alarms, a tank alarm for low tank contents and a volume rate alarm for over or under application. When outside the alarm parameters, the relevant warning will flash. A beeper can also be activated.

ALARMS
Tank alarm

Low tank contents alarm.
**Activated at xx %**

Suggested setting is 10%. For no alarm, set at 0 %.

**Audio off**

The beeper can be activated [on] or de-activated [off] by pressing the arrow key.

**ALARM S**

**Vol. rate alarm**

Volume rate alarm for over or under application for more than 20 seconds.

**Activated at xx %**

Suggested setting is 5%. For no alarm, set at 0 %.

**Audio off**

The beeper can be activated [on] or de-activated [off] by pressing the arrow key.

**Area/volume trip**

It is possible to choose up to 9 area trip meters (0 to 8). [Area 0] is a total for all areas treated. When any of the other areas are used, the treated area and volume will also be registered automatically in [Area 0].

**AREA/VOLUME TRIP**

**Area x**

For reset of [Area / Volume Trip], see “Reset of area trip”.
**Sensor test**

All readouts are in accumulated counts, i.e. one signal gives one count, except for the optional (analog) transducer that is read in milli-ampere. Follow instructions on the display.

### Flow test

To test the flow sensor.

#### Spin rotor xxx

Remove transducer from flow housing and spin rotor. Every second magnet will give a count, indicating correct function. See also “Testing flow transducer”.

### Speed test

To test the speed sensor.

#### Drive slowly xxx

Every magnet will give a count, indicating correct function. See also “Testing speed transducer”.

### Area switch test

To test the area-meter switch.

#### Magnet To Sens. Off

Without magnet.
With the south side of the magnet facing the transducer at a distance of 5 to 7 mm. This indicates correct function.

To test the revolutions sensor

Every magnet will give a count, indicating correct function.

To test the optional transducer.

Area meter

For HM 1500 with manual control unit, the area meter will register area continuously when the sprayer is disconnected. When the south side of the magnet or metallic protrusion is located directly in front of the transducer, the area meter will stop registering area.

When using a HM 1500 with manual control unit and Spray box, or HC 2500 with Spray control box, all the switches must be turned on.

If you do not want to utilise the area meter transducer, the main on/off switch can be used to start and stop the area register.

Mistblowers and HM 1500/HC 2500

Points to note if the system is used on a mistblower.

• Work width is the same as the spray width of the mistblower.
• Not active switches on the control box are set to zero work width.
• Use the Tank method to calibrate the flow transducer.
• Blower fan revolutions can be read in the revolutions readout.
Storage
When the tractor and sprayer is parked, disconnect the power supply to the Scanbox. This will stop the system from using power. The display and control boxes should be protected from moisture and should be removed if the tractor does not have a cabin.

Emergency operation
The system is added to a standard electric control unit without any modifications to the wiring. Should there be a problem when using the HC 2500 disconnect it from the Spray control box. Spraying can now be continued.

Fault finding

<table>
<thead>
<tr>
<th>Fault</th>
<th>Cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>No start-up</td>
<td>Check polarisation is correct.</td>
<td>Brown + Blue -</td>
</tr>
<tr>
<td>Blinking back-light.</td>
<td>Poor power supply.</td>
<td>Check battery, cabling and connections.</td>
</tr>
<tr>
<td>No “bip” sound at start-up.</td>
<td>Field was not rectangular.</td>
<td>Measure “tramline” width.</td>
</tr>
<tr>
<td>Displayed area larger than actual area</td>
<td>“Tramlines” narrower than spray width.</td>
<td>Replace seals.</td>
</tr>
<tr>
<td>Displayed volume larger than actual volume</td>
<td>Pressure equalisation valve leaks.</td>
<td></td>
</tr>
</tbody>
</table>

Fine tuning the flow constant - PPU
Calibration of the flow transducer is carried out with clean water but small changes may occur when adding pesticides or fertiliser. This will effect the final readings. This is typically noted when the volume displayed on the display does not equal the actual known volume that was sprayed out. The below formula can be used to “fine tune” the flow transducer PPU.

New PPU = \( \frac{\text{Original PPU} \times \text{Displayed Volume}}{\text{Sprayed Volume}} \)

For example, the spray tank is filled with 2400 litres of spray liquid. When sprayed out, the display showed a total of 2300 litres. (Original PPU = 120.0)

New PPU = \( \frac{120.0 \times 2300}{2400} = 115.0 \)
Note the relation is inverse:
- To raise the displayed volume, the PPU is lowered.
- To lower the displayed volume, the PPU is raised.

<table>
<thead>
<tr>
<th>AMP Super Seal Box</th>
<th>GB</th>
<th>D</th>
<th>F</th>
<th>DK</th>
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<tr>
<td>2</td>
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<td>Marron</td>
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<td>Bleu</td>
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</tr>
<tr>
<td>1</td>
<td>-</td>
<td>Black</td>
<td>Schwarz</td>
<td>Noir</td>
<td>Sort</td>
</tr>
</tbody>
</table>

**Testing flow transducer**

BROWN wire to positive of 12 volt battery.
BLACK wire to negative.
BLUE wire to multimeter positive.

1. Check the rotor turns freely.
2. Each vane in the rotor has a magnet in it with the pole facing out. Check that the 4 magnets are present.
3. Check every second magnet has the same pole orientation so the rotor magnets are N - S - N - S.
4. Connect negative from multimeter to negative of battery.
5. Set multimeter to DC volt.
6. By turning the mill wheel slowly, this will register approx. 8.0 +/- 1 volt with the diode on and 0.3 +/- 0.1 volt with the diode off with every second magnet.
Testing speed transducer
BROWN wire to positive of 12 volt battery.
BLACK wire to negative.
BLUE wire to multimeter.

1. Connect negative from multimeter to negative of battery.
2. Set multimeter to DC volt.

For inductive type
3. Bring a metallic object (3 to 5 mm) up to the transducer. This will register 1.4 +/- 0.2 volt and the diode will turn on.
4. By removing the object, this will register 12.0 +/- 1.0 volt. Diode is off.

For Hall element type (with magnet)
3. By bringing the south pole of a magnet (distance 5 mm +/- 2 mm) by the transducer, this will register 0.3 +/- 0.1 volt.
4. By removing the magnet, this will register 7.0 +/- 1.0 volt.
Technical specifications

Supply voltage 12 Volt DC
Minimum supply 11 Volt DC
Maximum supply 16 Volt DC
Maximum peak 20 Volt DC
Ambient temperature – 10° C to + 55° C
Memory Flash PROM non-volatile
Digital transducers Square signal
Update frequency 4 times per second
Trigger high 5.0 to 12.0 Volt DC
Trigger low 0.0 to 0.5 Volt DC
Analog transducers
Supply Loop
Input 4 to 20 mA
Minimum speed for volume regulation 2.0 km/h

Flow ranges for the flow transducers

<table>
<thead>
<tr>
<th>Housing</th>
<th>Housing identification</th>
<th>Flow range l/min</th>
<th>Orifice mm</th>
<th>PPU value</th>
</tr>
</thead>
<tbody>
<tr>
<td>S/67</td>
<td>One outside groove</td>
<td>5 - 150</td>
<td>13.5</td>
<td>120.00</td>
</tr>
<tr>
<td>S/67</td>
<td>No groove</td>
<td>10 - 300</td>
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<td>35 - 600</td>
<td>36.0</td>
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</tbody>
</table>

Pressure drop over 13.5 mm orifice is 1 bar at 150 l/min.

Packaging information

Materials used for packaging are environmentally compatible. They can be safely deposited or they can be burnt in an incinerator.

Recycling

Cardboard: Can recycle up to 99% and therefore should be put into the waste collection system.
Polyethylene: Can be recycled.

When the HM 1500 / HC 2500 has completed its working life, it must be thoroughly cleaned. The synthetic fittings can be incinerated. The printed circuit boards and metallic parts can be scrapped.
Chart for recording values

<table>
<thead>
<tr>
<th>Menu</th>
<th>Function</th>
<th>1 - Values</th>
<th>2 - Values</th>
<th>3 - Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nozzle / Colour</td>
<td><strong>[ Row constant ]</strong></td>
<td>Row PPU</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>[ Speed constant ]</strong></td>
<td>Speed UPP</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Extended menu

Access the extended menu by pressing both arrow keys at the same time until the menu changes.
The extended menu written in English only.

**NOTE:** Re-start the system after leaving the Extended menu.

**Menu** | **Function [ choices ]**
--- | ---
[ Language ] | To select language. [ GB, DK, F, E, D, Cz, SF, NL, I, S ]
[ Unit ] | To set unit of measurement. [ Metric, USA ]
[ ON/OFF valve ] | To select EC or EVC/CB control unit. [ Present, not present ]
[ Pressure system ] | To select pressure system. [ Equalisation, No equalisation ]
[ Control box ] | To indicate control box connection.
(To July 2003): Lunch box indicates rectangular control box.
(From Aug. 2003): Spray box indicates wave shaped control box.
[ Tank volume max ] | To pre-set tank volume indicated at start-up.
[ Analog adjust ] | To calibrate the optional transducer. [ max., min., offset in mA ]
[ Analog unit text ] | To choose the unit of measurement. [ Bar, PSI, deg C, deg F, % R.H ]
[ Regulation con. ] | For the sensitivity of the pressure regulation valve.
[ Min. press. cycle ] | Sets the minimum power supply for pressure regulation. The value is increased until the pressure regulation valve starts to turn.
Use page key to toggle between no regulation (+), increase pressure (↑) and
decrease (Dims) pressure. Use arrow keys to raise or lower percentage.

To permit change or update of software.
For factory use only.
To see total area covered and volume sprayed.
For factory use. Arrow up/arrow down will change screen contrast.

Default setting

<table>
<thead>
<tr>
<th>Text</th>
<th>For HC 2500*</th>
<th>For HM 1500**</th>
</tr>
</thead>
<tbody>
<tr>
<td>[Language]</td>
<td>GB</td>
<td>GB</td>
</tr>
<tr>
<td>[Unit]</td>
<td>Metric</td>
<td>Metric</td>
</tr>
<tr>
<td>[ON/OFF valve]</td>
<td>Present</td>
<td>Present</td>
</tr>
<tr>
<td>[Pressure system]</td>
<td>Equalisation</td>
<td>Equalisation</td>
</tr>
<tr>
<td>[Control box ]</td>
<td>Lunch box</td>
<td>Not Connected</td>
</tr>
<tr>
<td>[Tank size]</td>
<td>2000 l</td>
<td>2000 l</td>
</tr>
<tr>
<td>[Analog adjustment]</td>
<td>max. 10</td>
<td>max. 10</td>
</tr>
<tr>
<td></td>
<td>min. 0</td>
<td>min. 0</td>
</tr>
<tr>
<td></td>
<td>offset 0 mA</td>
<td>offset 0 mA</td>
</tr>
<tr>
<td>[Analog unit text]</td>
<td>Bar</td>
<td>Bar</td>
</tr>
<tr>
<td>[Regulation con.]</td>
<td>0%</td>
<td>0%</td>
</tr>
<tr>
<td>[Duty cycle]</td>
<td>10%</td>
<td>Not relevant</td>
</tr>
<tr>
<td>[Flow PPU]</td>
<td>120.0</td>
<td>120.0</td>
</tr>
<tr>
<td>[Speed UPP]</td>
<td>1.0000</td>
<td>1.0000</td>
</tr>
</tbody>
</table>

**HC 2500***
For EVC or CB control unit set:
[ON/OFF valve] to [Not present]

**HM 1500**
For BK or BK/EC control unit with switch (control) box for boom sections set:
[Control box] to [Connected]

For EVC or CB control unit set:
[ON/OFF valve] to [Not present]
[Control box] to [Connected]

**NOTE:** Re-start the system after leaving the Extended menu.
EC Declaration of Conformity

Manufacturer,
HARDI INTERNATIONAL A/S
Helgeshøj Allé 38
DK 2630 Taastrup
DENMARK

Importer,

declare that the following product;

Adhere extra shipping package labels to inside cover.

was manufactured in conformity with the provisions in the EMC directive 89/336/EEC, EN 50081-1 (1992) (generic emission) and EN 50082-2 (1995) (generic immunity).

Taastrup 2/07/2003

Lars Bentsen
Product Development Manager
HARDI INTERNATIONAL A/S
## Spare parts

<table>
<thead>
<tr>
<th></th>
<th>HM 1000</th>
<th>HC 2500</th>
</tr>
</thead>
<tbody>
<tr>
<td>NF/NC/NU/NO/NEW/NEU/NU/NEW</td>
<td>T32095</td>
<td>T31613</td>
</tr>
<tr>
<td>OMRT./EXCHANGE</td>
<td>T31985</td>
<td>T31985</td>
</tr>
<tr>
<td>UMFABANC/UFARANC/UNITÃO DE CAMBIO</td>
<td>T31984</td>
<td>T31988</td>
</tr>
</tbody>
</table>

HC 2500: 978017